

Monday, July 25, 2016 1:14:56 PM

149434 DRAB GREEN

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Quality Control

DAS

49

9-89

16/08/04

DAS

49

9-89

16/08/05

DAS

20

~~9-89~~

16-08-05

Work Order ID 149434

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Item ID: D2809 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Washer
 Start Date: 9/21/2016 Start Qty: 92.00 ***92*** Cust Item ID:
 Required Date: 9/27/2016 Req'd Qty: 92.00 ***92*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125	Chemical Conversion Coat per QSI005 4.1	0.00							
125									
HandFinish	Memo	0.31							20/6/08-08 DAS 15 9-89
Hand Finishing									
135		0.00							
135									
SprayPaint	Memo	0.00							DAS 41 9-89
Spray Painting	PRIME B <u>135172</u>					16			14-09-16
	SPRAY PAINT DRAB GREEN B <u>135413</u>								
	PER QSI005								
145	QC14- Inspect Spray Paint	0.00							DAS 38 9-89
145									
QC	Memo	0.00							
Quality Control									SEP 15 2016

Stop

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PAGE

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SEP 15 2016

Picklist Print

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Work Order ID: 149434

149434

Parent Item: D2809

D2809

Parent Item Name: Washer

Start Date: 9/21/2016

Required Date: 9/27/2016

Start Qty: 92.00

Required Qty: 92.00

Comments: IPP C02.03.07Now turned in houseNG IPP REV:D 11.12.08 added powdercoat per dwg DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.500		Purchased	No			100	f	21.4670	0.0995	9.635786			

M6061T6R0.500

6061-T6 Round Bar .500"

Location

Loc Qty

Loc Code

MAT012

21.467

M129845

0.5

M132876

1.867

M134776

19.1

M126852

12'

DAS
49
9-89

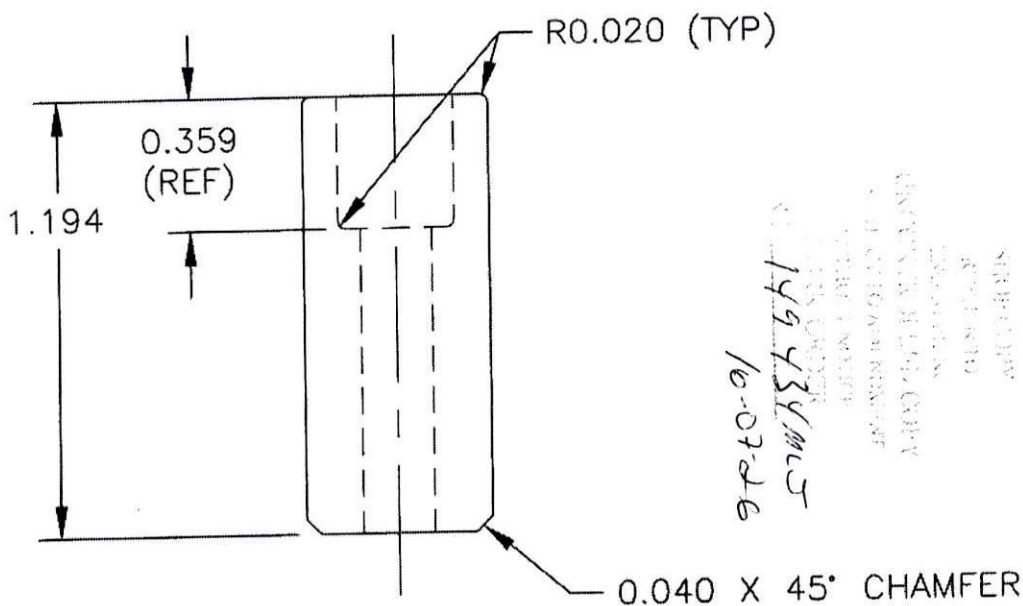
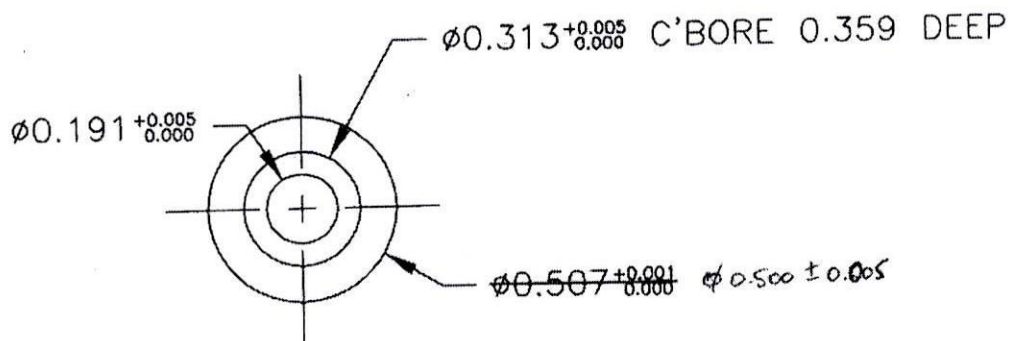
16/08/05

Not pull



DESIGN	<i>[Signature]</i>	DRAWN BY	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D2809 REV. A SHEET 1 OF 1
DATE	00.11.07	TITLE	SPACER	SCALE 2:1
A	00.11.07	NEW ISSUE		
A1	<i>[Signature]</i> 01.04.26	ADD POWDER COAT; $\phi 0.500$ WITH $\phi 0.507$		

RELEASED
00.11.13 *[Signature]*



TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK ALL UNMARKED SHARP CORNERS 0.010 TO 0.020

MATERIAL: 6061-T6 (QQ-A-250/11) OR (QQ-A-225/8)

FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) OR GREY SANDTEX (4.3.5.6) OR BLACK SANDTEX (4.3.5.7) OR GREEN SANDTEX (4.3.5.8)

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PER DART QSI 005 4.3